

Attachment B Specifications for DPSMV 1720

Size:

8 ½" X 14", 1 Part Pressure Seal Form.

Form to be folded on a Moore PSI in a C-Fold format with an eccentric interrupted glue pattern. Must be compatible on a Xerox 4635 and Moore PSI with 2 inserts.

Paper:

White 24# Pressure Seal.

Separator:

Forms to be separated every 6000 pages with a 1/8" cardboard separator on top and bottom. To be shrinkwrapped every 600 sheets. Each shrinkwrapped set to include cardboard separators on top and bottom.

Cohesive:

The forms shall have an eccentric broken cohesive pattern printed on the face and back which will seal when processed for mailing. The cohesive must not be affected by the pressure of the fusion process but will seal when 140 lb. per linear inch pressure is applied. The cohesive used will be printed in a predetermined pattern which must feel dry when touched, not having a sticky or tacky feel and be odorless. It must not stick to other forms when shipping or storing but only when sealed over the matching cohesive patterns. There should be no ridge above the paper surface where cohesive has been applied. The cohesive must be guaranteed for at least one (1) year. Cohesive patterns must be neat and precise to allow for complete and confidential document sealing. Patterns must be at least 1/8" wide, place 1/16" from perforations and edges. Cohesive must be EPA certified as EPA approved and recyclable.

Perforations:

There are to be various fold assist perms which create the C-fold configuration. Fold assist perms must be consistent throughout stock. See the attached illustration for exact perf locations. The perforations must be smooth and no ridges. There must be no raised area along perforation areas. Perfs must be a variation of skip tooth perms, micro perms and fold assist perms.

Ink:

Should be heat resistant and soy based. Color is 287 blue, face and back.

Copy:

Opening instructions are to be printed in the margins front and back of the form when the form is folded. The inside top portion of the C-Fold (when form in open) must be screened in blue.

Forms are to be packaged 3000 per box (600/Pack, 5 Packs). Each pallet of forms is to be wrapped with plastic wrap.

Successful vendor shall guarantee smooth operation of forms on Xerox 4635 and Moore PSI with 2 inserts. Burden of proof as to the compatibility of the proposed forms shall be the responsibility of the vendor. Proof can be accepted in PDF format.

Successful vendor must submit 2,500 pre-production samples. Samples do not have to be printed, but must contain all required construction features (adhesive patterns, perforations).